## **ASPHALT:** <u>the</u> environmentally sustainable pavement

**Greening the Blacktop** 

CAUTION RAISED MANHOLES



## **ASPHALT:**

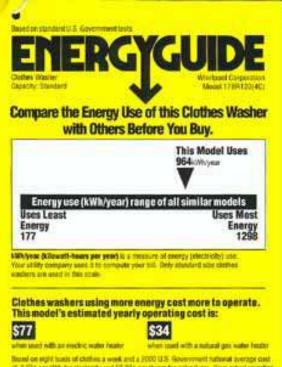
the environmentally sustainable pavement

- Background information
- Stormwater management / porous pavement
- UHI and reflective asphalt pavements
- USGBC LEED
- Recycled materials / RAP
- Env. Impacts and Carbon Footprints
- Warm Mix Asphalt





## ... what is it ?



Name on style hasts of chillins a week and a 2000 U.S. Generoment habitant average cash of 8.00e per XMH for electrosity and 682.00e per them for repeal gas. Your actual opening tool will vary depending in your road offity with and your rate of the presider. Week house its sector and there are an a three weeks to have to be presided. Name its house its sector are an an an an an and the presided.



Money Isn't All You're Saving



ACCOMMODATION



BUILT GREEN

ISCONSIN

High Performance Building Guidelines



environmental sustainability



## ... what is it ?



## **U.S. GREEN BUILDING COUNCIL**

Products and Services | Search | FAQ | Contact | Your Account | Sign In

	ABOUT USGBC	MEMBERSHIP	LEED	EDUCATION	LEED AP	RESOURCES	CHAPTERS
mmunities are desi	ity of leaders working to igned, built and operated and prosperous environn	. We envision an er	nvironmenta	ally The nat		ilding Rating Syster ( for high performan	
PIC	What's N	ew					
s New	Former Preside	ent Bill Clinton to	Keynote	<b>Opening Plena</b>	ry of		-
ership	Greenbuild	ll kick off what is expec	ted to be the	Jaurent Cupanhuild			GA S
News	ever. <u>Read More</u>	it kick off what is expec	ted to be the	argest Greenbuild			
ition	LEED for High I Comment Perio	Performance Ope od Now Open	erations Se	econd Public			201
ers	Please weigh in on c	hanges made since the f	first public co	mment period. <u>Read</u>	More		E
n Building 101	Awards recognize ou	ations for the 200 Itstanding chapter achie GBC as a Community, an	vements in Ad	dvocacy, Education,	More		<b>M</b> h
		d in THE 11th HC				1 14	
			-	and the second			11
envir	onment	al sus	tai	nabil		and the	NAPA

## ASPHALT The Sustainable Pavement



**ENERGY & RECYCLING** 



PERFORMANCE



WATER QUALITY

### **CLEAN AIR & COOL CITIES**

Asphalt is the sustainable material for constructing pavements.

From the production of the paving material, to the placement of the pavement on the road, to rehabilitation, through recycling, asphalt pavements minimize impact on the environment. Low consumption of energy for production and construction,

www.pavegreen.com



## The Sustainable Pavement

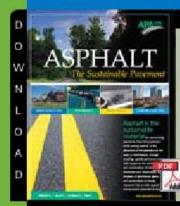
**ENERGY & RECYCLING** 

SPHALT

PERFORMANCE

WATER QUALITY

**CLEAN AIR & COOL CITIES** 



Asphalt is the sustainable material for constructing pavements. From the production of the paving material, to the placement of the pavement on the road, to rehabilitation, through recycling asphalt pavements minimize impact on the environment. Low consumption of energy for production and construction, low emission of greenhouse gases, and conservation of natural resources help to make asphalt the environmental pavement of choice.

### Energy and Recycling

Less energy consumed in building pavements Asphalt pavements require about 20 percent less energy to produce and construct than other pavements.<sup>1</sup>



#### Less energy consumed by the traveling public Congestion leads to unnecessary consumption of fuel and

production of emissions. Reducing congestion by constructing asphalt pavements just makes sense. Asphalt pavements are faster to construct and rehabilitate. And, a new or newly rehabilitated asphalt pavement can be opened to traffic as soon as it has been compacted and cooled. There is no question of waiting for days or weeks for the material to cure.

#### America's leading recycler

According to an EPA/FHWA study,<sup>2</sup> the asphalt industry recycles more than 70 million tons of its own product every year, making it America's number one recycler. Asphalt recycling saves taxpayers about \$1.8 billion a year.

Other materials are routinely recycled into asphalt pavements. Some of the most common are rubber from used tires, glass, asphalt roofing shingles, and blast furnace slag.

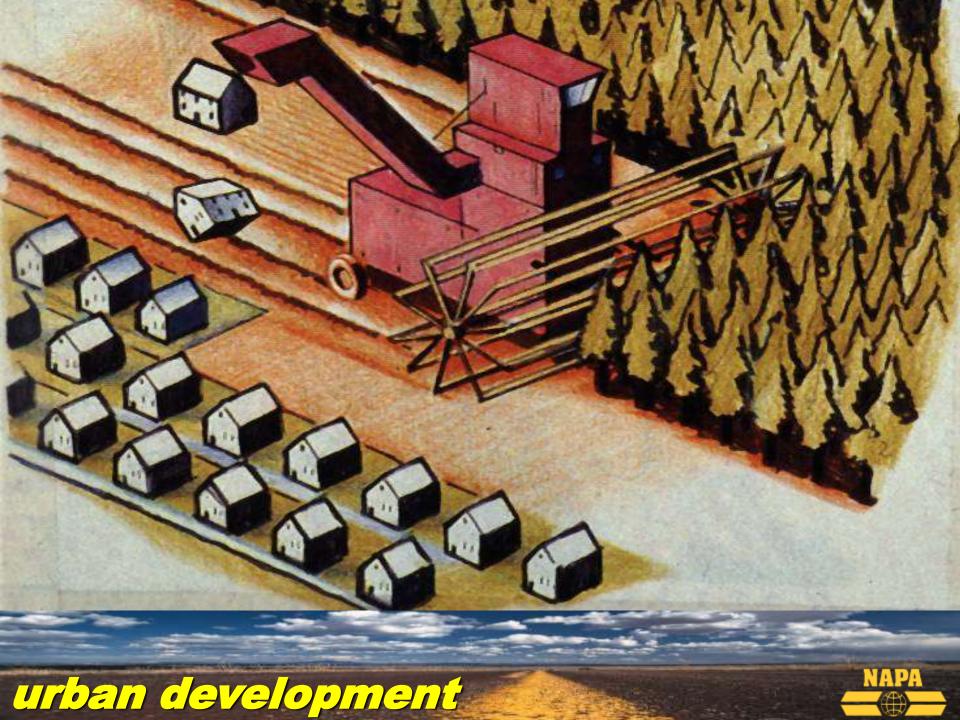
### Performance

#### The road doesn't wear out

Asphalt is the Perpetual Pavement. When appropriately designed and constructed, the road itself doesn't

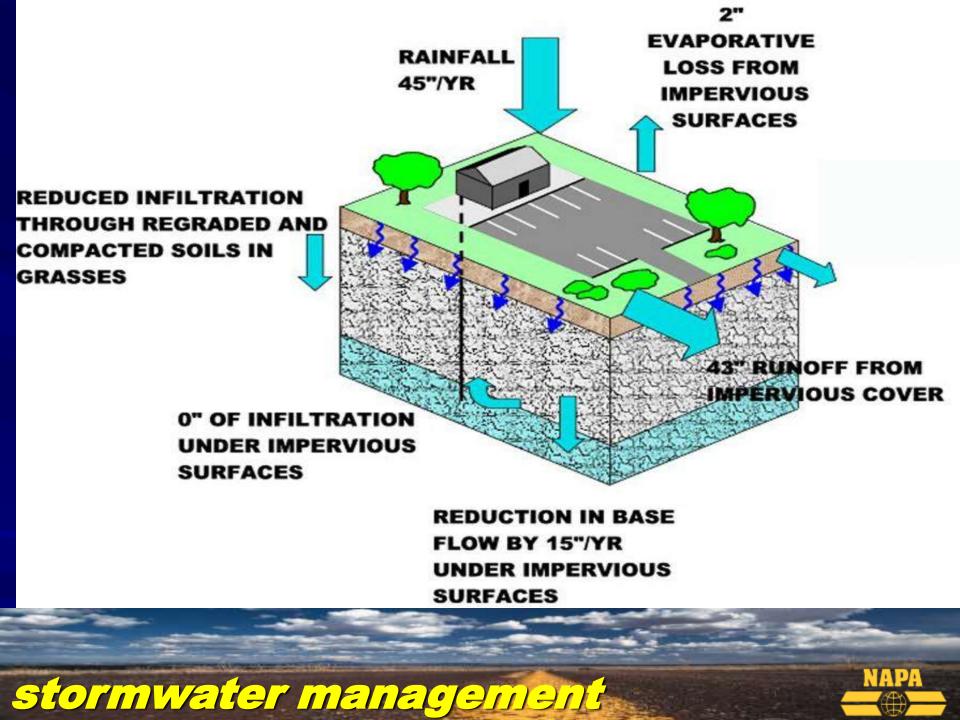
www.pavegreen.com











## **Porous Pavement with Recharge Bed**

### River Jacks Open Into Recharge Bed

## **Porous Asphalt**

Stone Bed w/ 40% Void Space For Storage/Recharge

## stormwater management





### **Standard Pavement**

### **Porous Pavement**

an stately

## Univ. NC: add'l parking lot constructed ca. 2002

## stormwater management





## LET'S BUILD A PLACE ....

### OVERVIEW

### PRINCIPLES

### COMMUNITY

LOCATION RESOURCES

### CONTACT

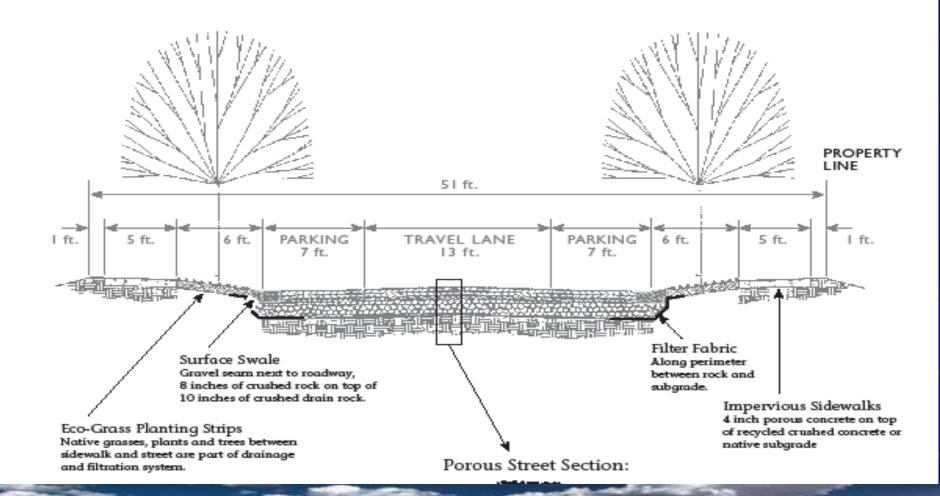
### WHAT IS A GREEN STREET

The streets at Pringle Creek Community are part of an integrated water infiltration system that captures, absorbs and filters stormwater instead of sending it downstream in pipes. If the first one inch of every rainfall Taxes on impervious residential surfaces Iowa · · · is captured and absorbed, 90% of rainwater is prevented

porous streets !!



### WHAT IS A GREEN STREET?



NAPA

porous streets !!

## **Benefits of Porous Pavement**

## Economic

- Reduces/Eliminates the land space consumed by conventional detention facilities
- Helps prevent excessive flooding and minimizes need for control measures

## Aesthetic

- Eliminates the need for unsightly detention basins
- Preserves areas such as woods/open space

## Environmental

- Limits peak stormwater discharge and improves water quality of any runoff
- Reduces amount of impervious surfaces

## stormwater management



## Dense-graded asphalt pavements were historically the standard for roadways

- Provides structure, strength, and smoothness
- Smoothness can cause water overspray
- Open-graded Friction Courses (OGFC) developed to minimize overspray
  - Developed in the late 1940s (airports)
  - Pavement contains greater air voids
  - Thin OGFC pavement above dense-graded mat

OGFC Highly successful in minimizing accidents

- Calif-DOT identified a 50% decrease in deaths and 20% decrease in accidents after Hwy re-paved using OGFC
- Other state statistics similar





## Spray Reduction: OGFC on Freeway







## Vehicles on highways generate a significant amount of noise

- Noise from the tire/pavement interface accounts for over 75% of the vehicle noise
- Sound-walls are expensive and are only somewhat effective if placed in the line-of-sight
  - They reduce noise minimally and only over certain distances from the roadway
  - Sound-walls can increase UHI effects because they decrease air movement across pavement surface
- Traffic Noise can be significantly reduced using Open-Graded Friction Courses (OGFC)



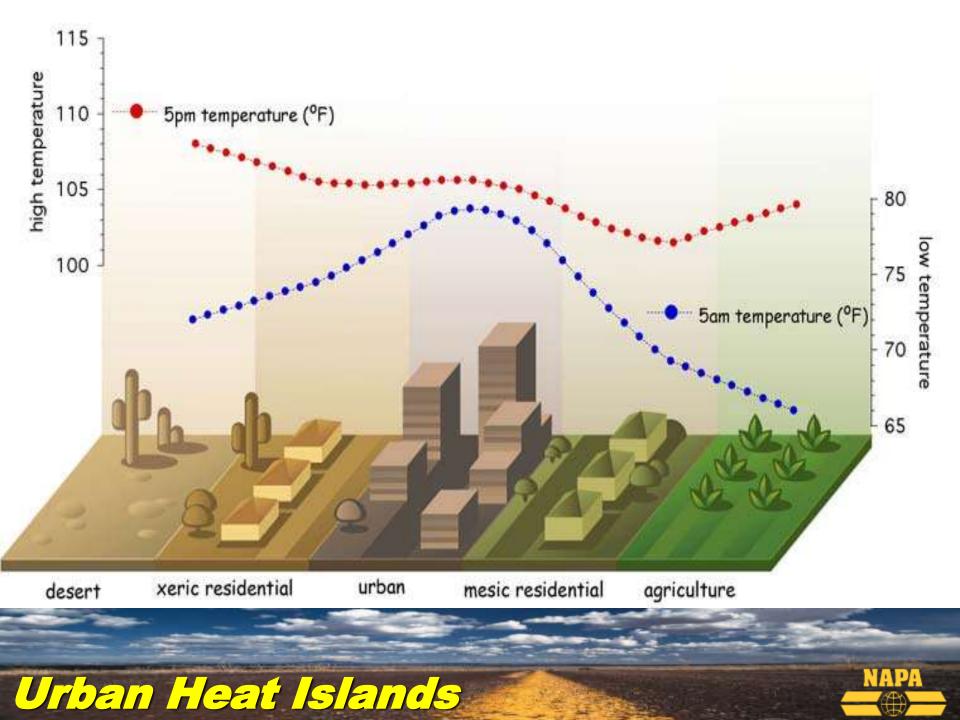


## Noise Reduction: AR-OGFC on Highway

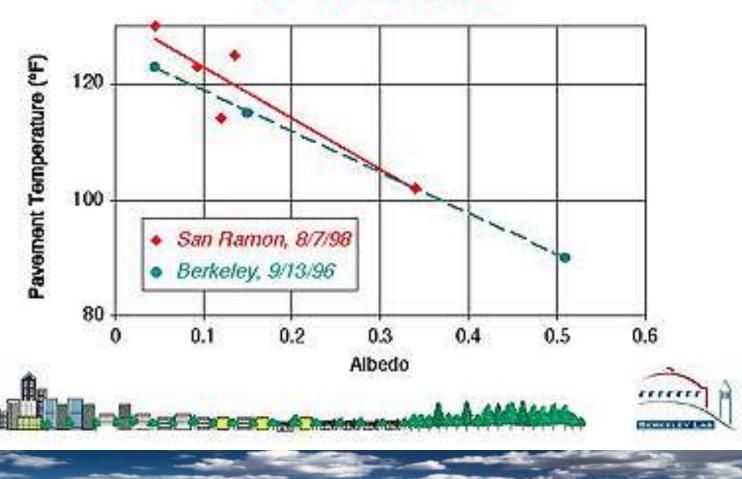


quieter pavements





## Pavement Temperatures vs. Albedos



myth or reality ?



Location: University Dr., Tempe, AZ Time: 2:30pm, May 15, 2007

> Albedo = .192 Surf. Temp = 131, 131.5, 130 (°F) Age = >5 years Traffic = light foot, cart and bicycle traffic

Albedo = .090 Surf. Temp = 129.9, 130.2, 128.4 (°F) Age = >5 years Traffic = constant traffic



Albedo = .036 Surf. Temp = 146.8, 143.3, 147.4 (°F) Age = 3 days Traffic = no traffic



NATIONAL CENTER of EXCELLENCE SMART INNOVATIONS FOR URBAN CLIMATE AND ENERGY A RIZONA STATE UNIVERSITY

NADA

reflectivity & temperatures

Location: University Dr., Tempe, AZ Time: 2:30pm, May 15, 2007

Albedo = .192

Surf. Temp = 131, 131.5, 130 (°F)

Age = >5 years

Traffic = light foot, cart and bicycle traffic

Albedo = .090

Surf. Temp = 129.9, 130.2, 128.4 (°F)

Age = >5 years

Traffic = constant traffic

Albedo = .036 Surf. Temp = 146.8, 143.3, 147.4 (°F) Age = 3 days Traffic = no traffic



**SELIR** 

NATIONAL CENTER of EXCELLENCE SMART INNOVATIONS FOR URBAN CLIMATE AND ENERGY

reflectivity & temperatures



150

## Cooler Pavements→Cooler Air

Los Angeles: Simulate change of all pavement albedos (in < 20 years of normal maintenance)

+ Input:

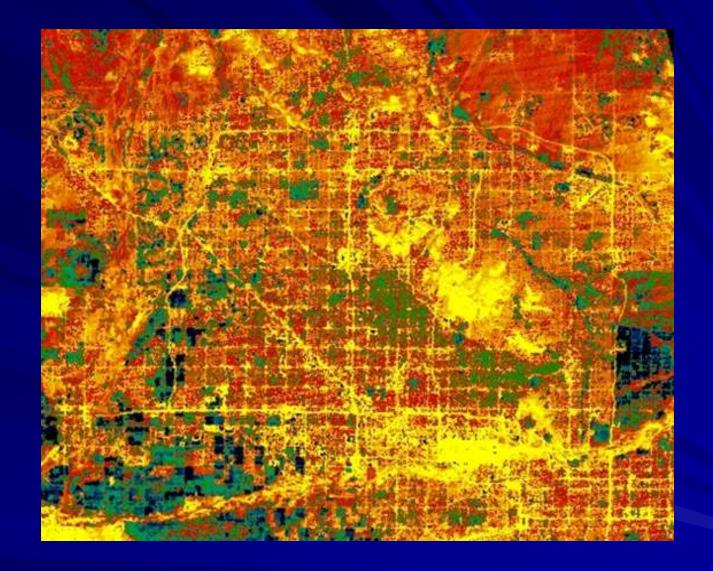
Albedo change =0.25Pavement area = $1,250 \text{ km}^2$ Urban area = $10,000 \text{ km}^2$ 

Normal LA weather

+ Result:

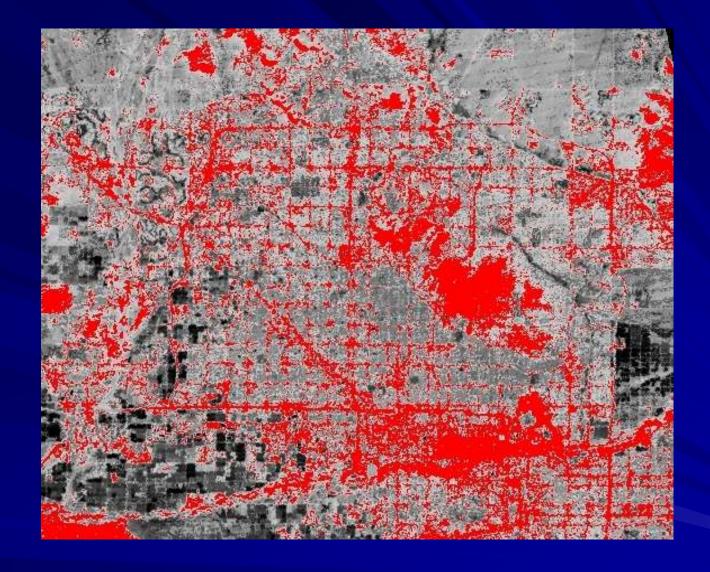
-Decrease in air temperature  $\cong 0.6^{\circ}C(1^{\circ}F)$ 





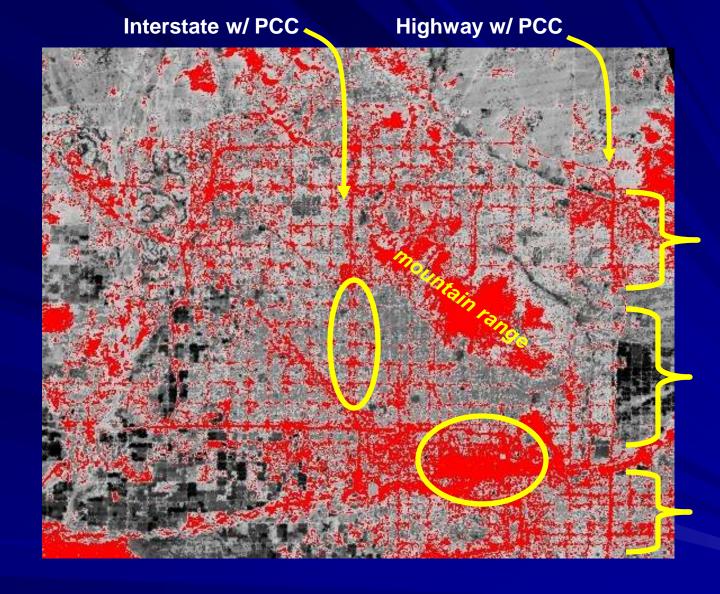
## cooler pavements





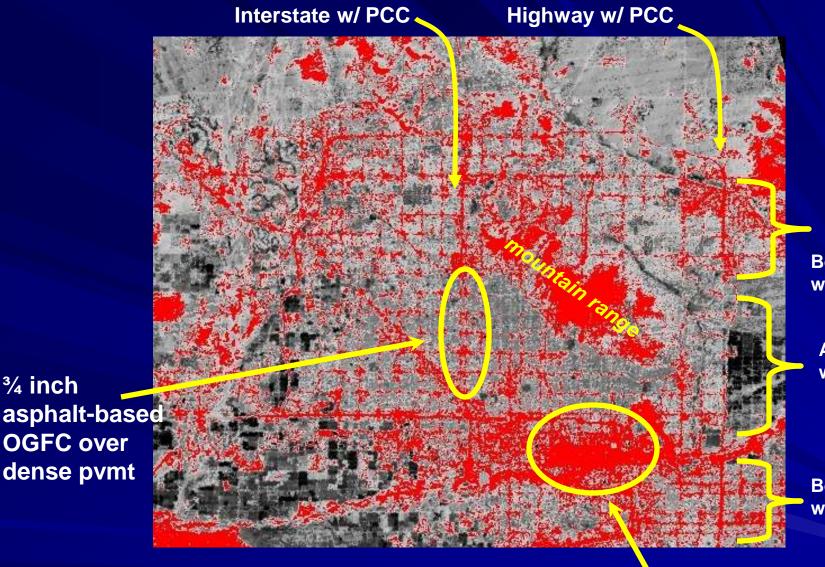






## cooler pavements





**Below grade** w/ sound walls

Above grade w/ landscape

**Below grade** w/ sound walls

Airport: 23-inch thick pvmt



<sup>3</sup>/<sub>4</sub> inch





- Heat Island Home Basic Information
- Where You Live
- **Energy Savings**
- Heat, Health & Environment
- Research
- What Can Be Done Community Actions Cool Roofs Green Roofs Trees & Vegetation Cool Pavements
- Pilot Project (UHIPP)
- Newsroom
- Publications
- Calendar
- **Related Links**
- Frequent Questions
- Glossary

### **Heat Island Effect**

 Contact Us | Print Version
 Search:

 EPA Home > Heat Island Effect > What Can Be Don

### **Cool Pavements**

Denotes link to glossary definition

There is no official standard or labeling pearly stage.

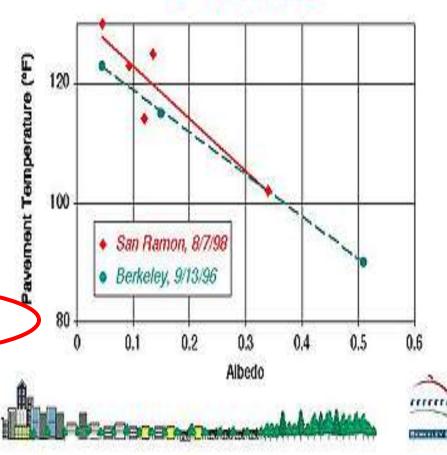
While studies show that pavements can a several factors. These include the impact time; and the absorption by buildings of s

There are situations, however, where cor that lower surface temperature and achie roadways with large expanses of paved s

Investigations of cool paving materials ha Pavements with higher <u>solar reflectance</u> pavements benefit from the cooling effect construction are essential in applying eith

Other factors affecting performance, cos the best solutions may occur where multi help with storm water runoff as well as p

## Pavement Temperatures vs. Albedos







### **Heat Island Effect**

## **Cool Pavements**

Depites with the physical definition

There is no official standard or labeling p

While studies show that pavements e 10131



## > pavement thickness

NAD:

> material capacities > surface vs. air temperatures pavement air voids (OGFC) cooler UHI does NOT cause Global Warming

# Surface Chip Seals and Coatings: using reflective / light-colored chip / paints









## "Gritting": reflective chips and aggregate

-





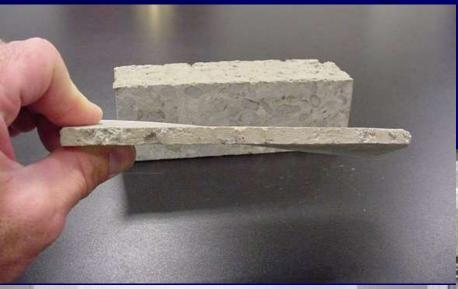
## Shot-Blasting: abrading surface binder



## reflective pavements



## Synthetic and Colored Binders: using reflective aggregates











# Synthetic / Colored Binders: using reflective / colored aggregates





# **Using Asphalt Pavement to Reduce UHI**

- Albedo doesn't appear to be the entire story
- The role of thickness, density, and porosity are being evaluated to understand pavement's heat sink capacity
- Other "BMPs" have been identified to help mitigate pavement surface temperature (trees, topography)
- OGFC / porous pavements have been shown to be highly effective in reducing pavement surface temps
- Reflective HMA pavements can be produced \$\$
- But ... IMHO ...
- Pavement design has "net zero" balance on UHI temps
   USGBC needs to understand this ...







# **U.S. GREEN BUILDING COUNCIL**

Products and Services | Search | FAQ | Contact | Your Account | Sign In

	ABOUT USGBC	MEMBERSHIP	LEED	EDUCATION	LEED A	P RESOURCES	СНАРТЕ
	Home > LEED					NEWS AND INFORM	ATION
	Leadership Design	o in Energy	and En	vironment	al	Help Us Enhance the We want to hear from yo survey to tell us how we	ou: Complete a b can make your
LEED	What is LEED <sup>®</sup> ?					online experience better	. <u>Click here</u>
LEED Rating Systems		ergy and Environmental	-	-	-	Want Your School to	Go Green?
LEED Certification	operation of high per	ally accepted benchma formance green buildin ney need to have an imr	gs. LEED give	s building owners and	I	Take our quick poll and l know! <u>Click here</u>	et us
Register Your Project	buildings' performan	ce. LEED promotes a wh	ole-building a	approach to sustainab	oility	Join the Member For	um
LEED-Online		mance in five key areas lopment, water savings, ental quality.				Connect with your fellow new online discussion for	
Education		map for measuring and o	documenting	success for every bui	lding	members. <u>Click here</u>	
LEED AP Directory	-	uilding lifecycle. Speci	-	-	5	Get Involved Locally	
LEED Project Lists		Construction and Major Operations and Maintena		rojects		Join your USGBC chapter news, education, resourc networking. <u>Click here.</u>	ces, and
TSAC	Commerciae incent					Why Join USGBC?	
LSC	<u>Core and Shell De</u> <u>Homes</u>	velopment projects				USGBC offers tools, reso and connections you can	1
CIR	Neighborhood Dev					Join the community of le	
Usia		ltiple Buildings and On-(	Campus Buildi	ng Projects		transforming the building industry. Click here	5
Help	LEED for Schools						
	• LEED for Retail					USGBC Chapter Awar	ds 2007



**LEED: Leadership in Energy and Environmental Design** 

### Developed by USGBC

National benchmark for design, construction, and operation of "green" buildings

### 5 key areas:

- Sustainable site development
- Water savings
- Energy efficiency
- Materials selection

0)

- Indoor environmental quality
- Earning LEED certification

### – Must meet certain criteria → credits / certification process

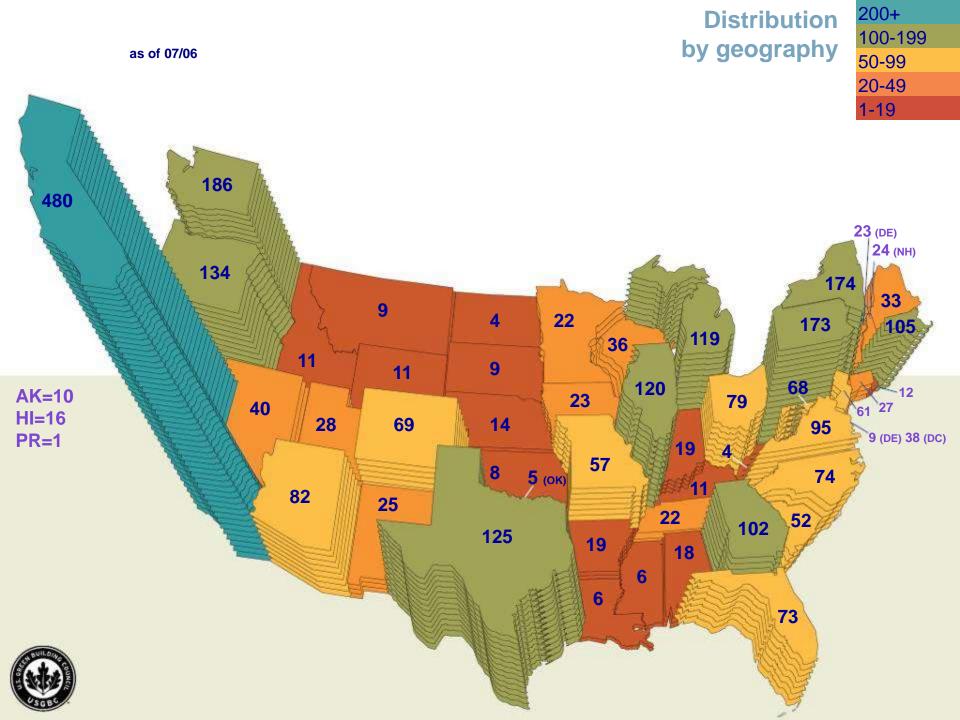
Levels based on total credits

How asphalt pavements contribute to LEED credits

### **Retail Certification Levels**

Certified: 26-32 points Silver: 33-38 points Gold: 39-51 points Platinum: 52-70 points







### **Retail Certification Levels**

Certified: 26-32 points Silver: 33-38 points Gold: 39-51 points Platinum: 52-70 points

Green Building Rating System LEED for Retail - New Construction and Major Renovations

<u>Category</u>	<b>Possible Point</b>
Sustainable Sites:	16
Water Efficiency:	5
Materials & Resources:	13
Energy & Atmosphere:	17
Indoor Environ. Quality	: 14
Innovation & Design:	5





### Sustainable Sites

### **16 Possible Points**

Prereq 1	Construction Activity Pollution Prevention	Required	
Credit 1	Site Selection	1	
Credit 2	Development Density & Community Connectivity	1	
Credit 3	Brownfield Redevelopment	1	
Credit 4	Alternative Transportation	4	
	A. Public Transportation Access (1 point)		
	B. Bicycle Storage & Commuting (1 Point)		
	C. Low Emitting & Fuel Efficient Vehicles (1 Point)		
	D. Parking Capacity (1 Point)		
	E. Delivery Service (1 Point)		
	F. Incentives (1 Point)		
	G. Car-Share Membership (1 Point)		
	H. Alternative Transportation Education (1 Point)		
Credit 5.1	Site Development, Protect or Restore Habitat	1	
Credit 5.2	Site Development, Maximize Open Space 5 Cre	dite 🧄	
Credit 6.1	Stormwater Design, Quantity Control 5 CIE		
Credit 0.2	Stormwater Design, Quality Control	1	
Credi 7.1	Heat Island Effect, Non-Roof	1	
Credit 7.2	Heat Island Effect, Non-Roof	1	
Credit 7.3	Heat Island Effect, Non-Roof	1	
Credit 7.4	Neat Island Effect, Roof	1	*
Credit 8	Light Pollution Reduction	1	

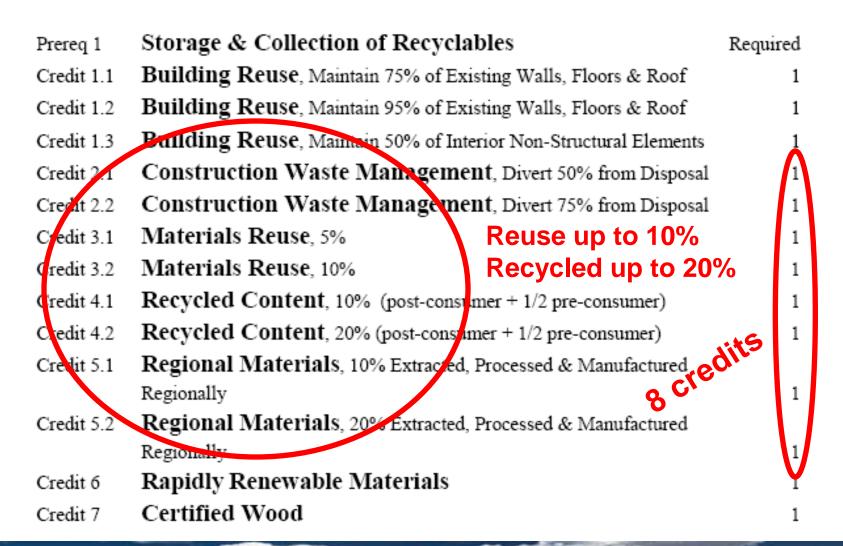
# LEED credit for asphalt



### **Materials & Resources**

### **13 Possible Points**

NADA



credit for asphalt

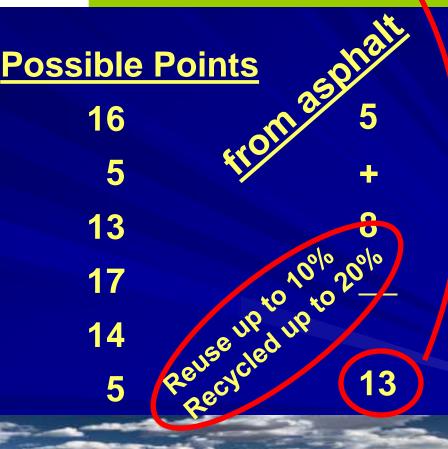


**Retail Certification Levels** 

Green Building Rating System LEED for Retail - New Construction and Major Renovations

Certified: 26-32 points Silver: 33-38 points Gold: 39-51 points Platinum: 52-70 points

**Category Sustainable Sites:** Water Efficiency: **Materials & Resources: Energy & Atmosphere: Indoor Environ. Quality: Innovation & Design:** 





Asphalt pavement is positioned nicely Recycled (re-used) and recyclable Innovation credit every 5% more than 10% / 20% reused / recycled – petition USGBC LEED Local materials Stormwater management UHI: need to work through the "process" Comfort issue under limited circumstances Porous pymts / OGFC might mitigate – petition Asphalt reflective pavements can be produced

## LEED: sustainable pavement





## recycled pavement



# Common Recycled Materials in Asphalt Pavements

Shingles Crumb / Tire Rubber Glass Slag Foundry sand All are in different stages of utilization / evaluation



















Reclaimed Asphalt Pavement "RAP"
 Removed and/or reprocessed pavement materials containing asphalt and aggregates
 Over 80 percent of the asphalt pavement,

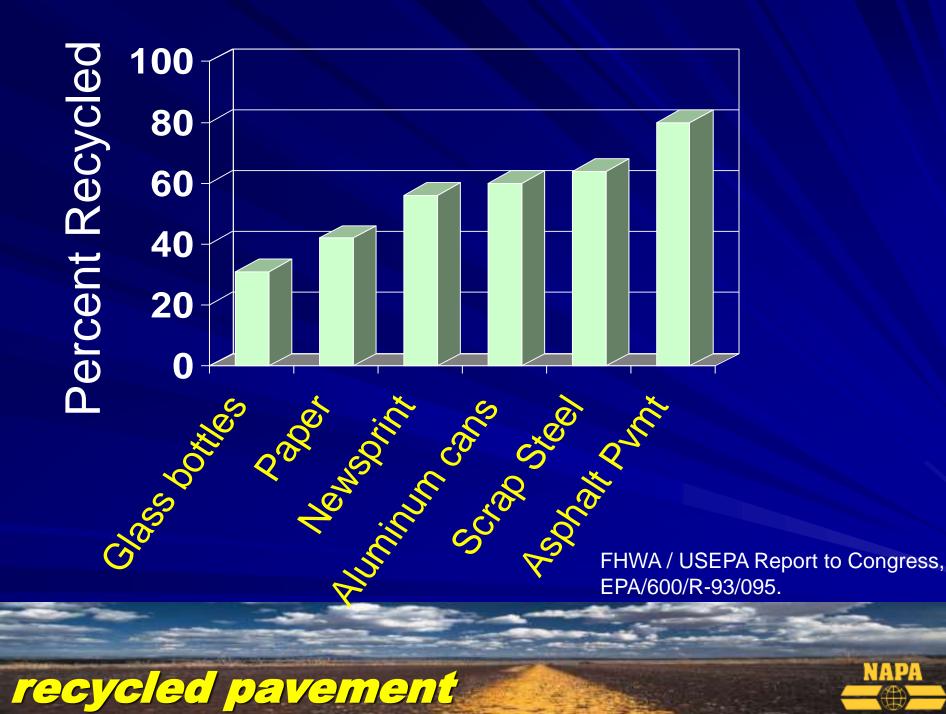
removed each year for widening and resurfacing, <u>is re-used</u>

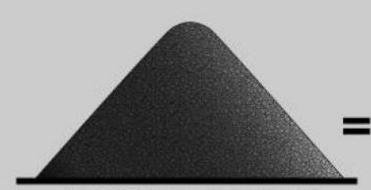
Represents close to 100 million tons / year

RAP is the Nation's No. 1 recycled material in both total amount and percentage recycled







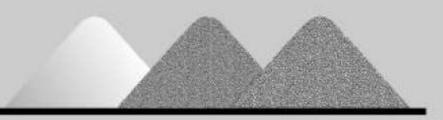


30,000 Tons of RAP

RAP: sustainable & carbon neutral

with the second state			
0-01-00 00-10-00	0-01-00	0-01-00	0-01-00
0-0-0 0-0-0	a land	a land	2 million
			the state of the s
0-01-00 00-10-00		All states and states	
0-0-00-00-00-00	0-01-00	0-01-00	0-0-00
0 0-00 00-00	00-10-00	0-01-00	0 01-00
00-00-00-00-00	00-10-00	07-10-00	0-01-00
0-01-00 0-01-00			A 12 M IN COMPANY AND A REPORT OF A DESCRIPTION OF A DESC
	and the second se	and the second se	and the second se
0-01-00 0-00-00	and an and a second sec	A CONTRACTOR OF A CONTRACTOR O	and the second s
0-0-00 0-0-00	DOUT ON PROPERTY AND ADDRESS	and the second se	and the second se
0-0-00 00-00	0-10-00	0-10-00	0-10-00
0-0-00 0-0-00	0-10-00	0-10-00	0-01-00
0-101-00 0-01-00	0-10-00	0-10-00	0-01-00
0-01-00 0-01-00	0-10-00	0-01-00	0-10-100
00-10-00 00-10-00	00-10-00	0-10-00	0-10-00

### 70 - 6,000 Gallon Transport Trailers and 28,200 Tons of Clean Aggregate



NAD.



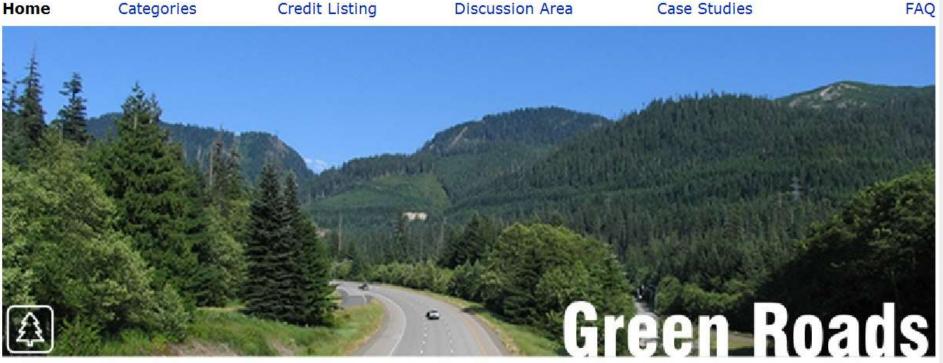
# **U.S. GREEN BUILDING COUNCIL**

NADA

Products and Services | Search | FAQ | Contact | Your Account | Sign In

	ABOUT USGBC	MEMBERSHIP	LEED	EDUCATION	LEED A	P RESOURCES	СНАРТЕ
	Home > LEED					NEWS AND INFORM	ATION
1555	Design	o in Energy	and En	vironment	al	Help Us Enhance the I We want to hear from you survey to tell us how we do	u: Complete a b can make your
LEED	What is LEED®?					online experience better.	Click here
LEED Rating Systems		ergy and Environmental ally accepted benchma	-	-	-	Want Your School to (	
LEED Certification	operation of high per	formance green buildin hey need to have an imm	gs. LEED gives	building owners and		Take our quick poll and le know! <u>Click here</u>	t us
Register Your Project		ce. LEED promotes a wh	-	••		Join the Member Foru	ım .
LEED-Online		mance in five key areas opment, water savings, ental quality.				Connect with your fellow new online discussion for	
Education		map for measuring and o	documenting	success for every bui	ding	members. <u>Click here</u>	
LEED AP Directory	type and phase of a b	uilding lifecycle. Specif	fic LEED progr	ams include:		Get Involved Locally Join your USGBC chapter f	for the best loc
LEED Project Lists		Construction and Major Operations and Maintena		ojects		news, education, resource networking. <u>Click here</u>	
TSAC	Commerciat Intern	ors projects				Why Join USGBC?	
LSC	<u>Core and Shell Der</u> <u>Homes</u>	velopment projects				USGBC offers tools, resou and connections you can't	
CIR	Neighborhood Dev	elopment				Join the community of lea	
		tiple Buildings and On-O	Campus Buildi	ng Projects		transforming the building industry. Click here	
Help	LEED for Schools     LEED for Retail					USGBC Chapter Award	ls 2007

LEED: green metrics



#### Sustainable and environmentally sound roads for our future

edit

#### What is Green Roads?

**Green Roads**, is a rating system that distinguishes high-performance sustainable new, reconstructed or rehabilitated roads. It awards credits for approved sustainable or environmentally friendly choices/practices and can be used to certify projects based on total point value. more...

#### Why? Assessment & Information edit

**Green Roads** provides (1) a quantitative means to assess the sustainability and enviornmental stewardship of roads, and (2) a tool for decisionmakers that allows them to make informed design and construction decisions regarding sustainability and envirnmental stewardship of a road.

other green metric programs



# **Green Highways Partnership**

Stewardship, Safety, & Sustainability

SEARCH: Theme Teams Home About Partnerships Recognition **Opportunities** Resources











### What's New?

#### **GHP Reuse/Rec** Workshop

The GHP Aug. 2 recycling works goes off without hitch.

#### Strategic

#### Conservation **Planning Course** Shepherdstown

The Conservation is offering a Str Conservation Pl course in Shepherdstown, from October 15

### The Partnership

The Green Highways Partnership (GHP) is a voluntary, public/private initiative that is revolutionizing our nation's transportation infrastructure. Through concepts such as integrated planning, regulatory flexibility, and market-based rewards, GHP seeks to incorporate environmental streamlining and stewardship into all aspects of the highway lifecycle.

With an extensive network of environmental, industrial and governmental collaborators, GHP believes active cooperation and regulatory progressiveness are critical in moving beyond the current paradigm. The combined resources of our partner base allow Green Highways to ensure that sustainability becomes the driving force behind infrastructure development. By harnessing the power of the

### Spotlight



#### GHPodcast

New GHPodcasts feature the latest GHP developments.

READ >>

#### ACPA Award



EPA's Dominique Lueckenhoff, first recipient of Outstanding Health, Safety & Environmental Stewardship Award.

READ >>

# other green metric programs





S: econ. & env. impacts



Home Download BEES Please BEES Model BEES Producty BEES Scorey What's the Buzzo? BEES for USDA



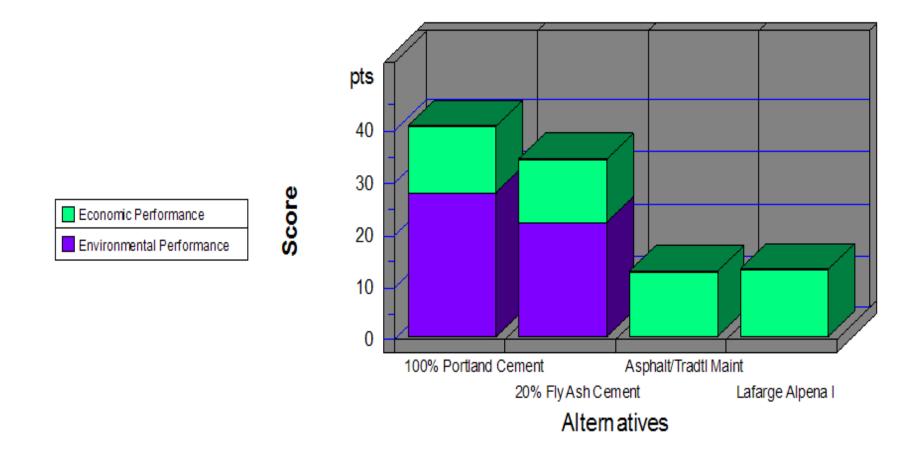
The BEES (Building for Environmental and Economic Sustainability) software brings to your fingertips a powerful technique for selecting cost-effective, environmentally-preferable building products. Developed by the NIST (National Institute of Standards and Technology) Building and Fire Research Laboratory the tool is based on consensus standards and designed to be practical, flexible, and transparent. Version 4.0 of the Windows-based decision support software, aimed at designers, builders, and product manufacturers, includes actual environmental and economic performance data for 230 building products.

In support of the 2002 Farm Security and Rural Investment Act (P.L. 107-171), BEES has been adapted for application to biobased products. For more information about this program, go to BEES for USDA.

BEES measures the environmental performance of building products by using the life-cycle assessment approach specified in the ISO 14040 series of standards. All stages in the life of a product are analyzed: raw material acquisition, manufacture, transportation, installation, use, and recycling and waste management. Economic performance is measured using the ASTM standard life-cycle cost method, which covers the costs of initial investment, replacement, operation, maintenance and repair, and disposal. Environmental and economic performance are combined into an overall performance measure using the ASTM standard for Multi-Attribute Decision Analysis. For the entire BEES analysis, building products are defined and classified according to the ASTM standard classification for building

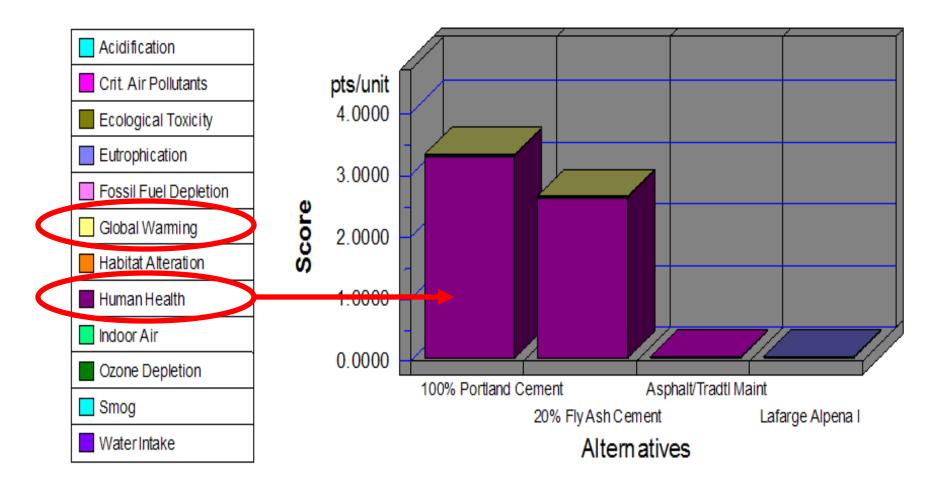
NADA

# **Overall Performance**



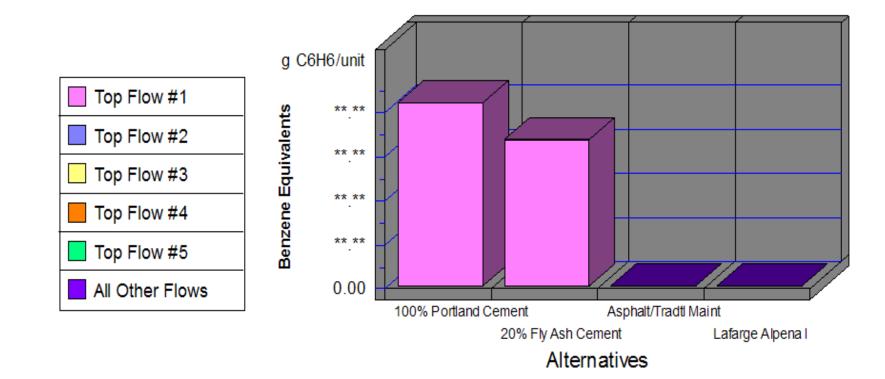


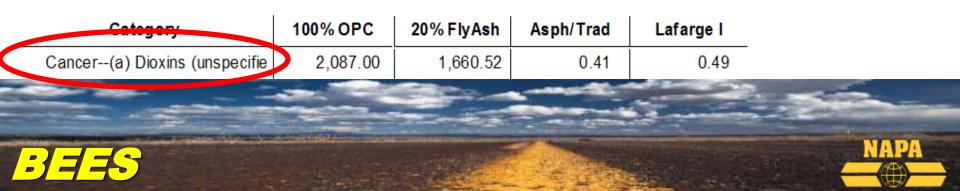
# **Environmental Performance**





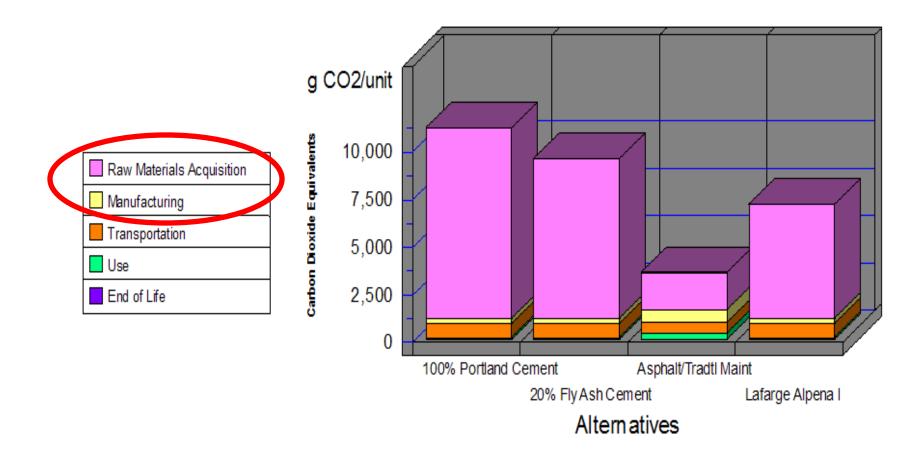
### Human Health Cancer by Sorted Flows\*







### Global Warming by Life-Cycle Stage





Production of HMA pavement requires ~ 20% less ENERGY than vs construction of PCC pavement

but difficult to quantify

- UHI may be "real" but is only local; NOT a contributor to Global Warming – Scientific American
- Avg. automobile emits ~ 6 tons CO2 annually
- Avg. HMA plant emits ~ 2,500 tons CO2 = ~ 0.0023 Tg
- Cement industry emits ~ 45 Tg CO2
- HMA pavement unit @ ~ 30% vs. PCConcrete (BEES)
- Very few existing published info. but general support
- So, where is HMA industry vs. all GHG emissions ...

carbon footprint: US sources

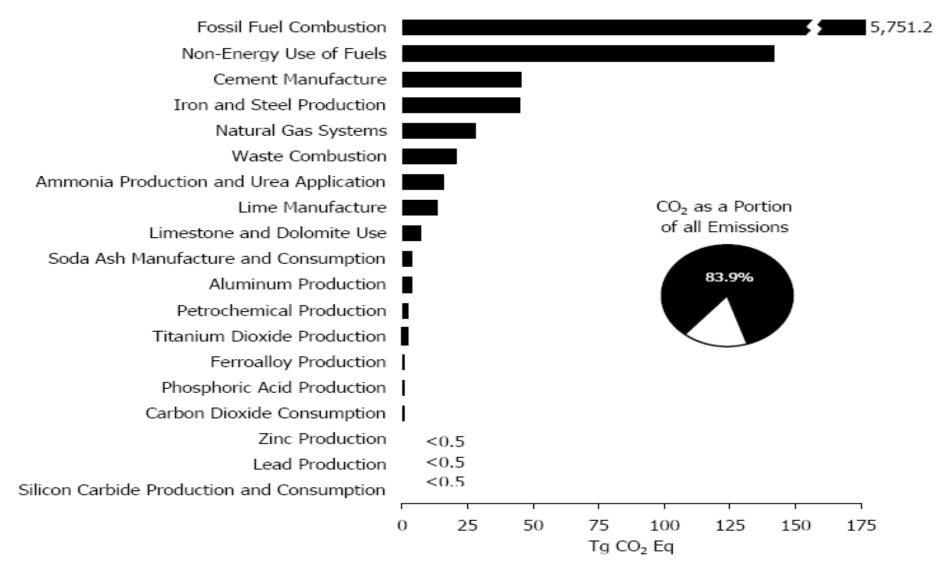


Figure ES-5: 2005 Sources of CO<sub>2</sub>



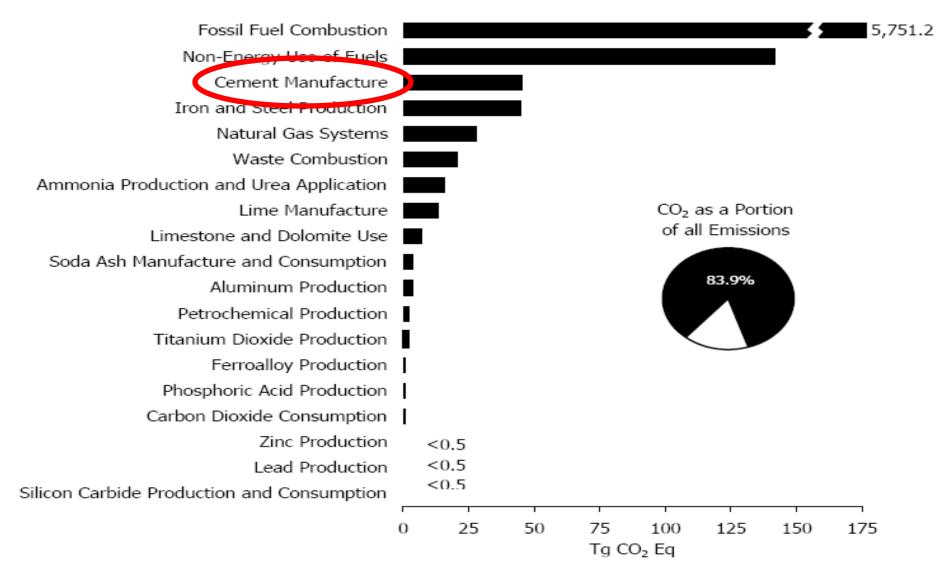


Figure ES-5: 2005 Sources of CO<sub>2</sub>



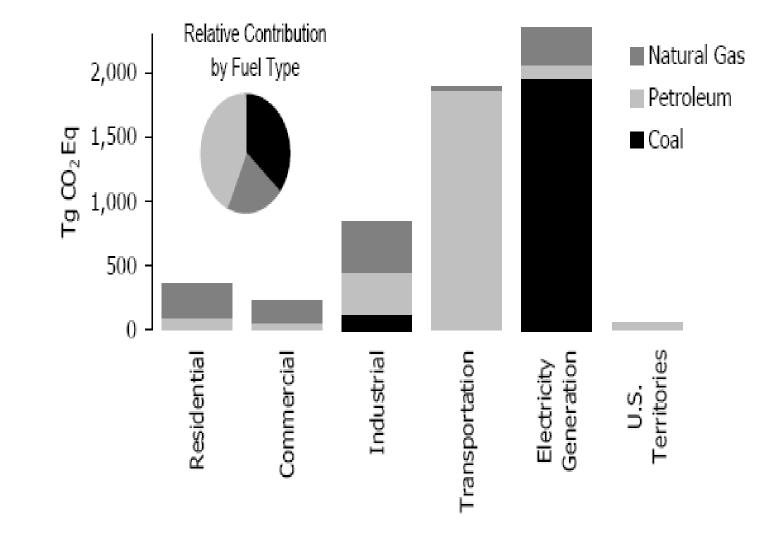
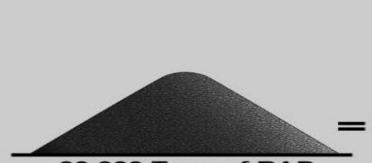


Figure ES-6: 2005 CO<sub>2</sub> Emissions from Fossil Fuel Combustion by Sector and Fuel Type



The entire annual CO2 / greenhouse gas emissions / carbon footprint from a typical hot-mix plant (~ 2,500 tons) could be totally offset by using greater than ~ 25% RAP in pavement mix designs -- accomplished by minimizing acquisition of energy intensive (natural) raw materials such as aggregate and petroleum asphalt.

RAP: sustainable & carbon neutra



30,000 Tons of RAP

0-0-00	0-0-00	0-10-00	0-10-00	0-10-00
		0-0-00		the second s
0-0-00	0-01-00	0-10-00	0-0-00	0-01-00
0	0-0-00	0-101-00	0-01-00	0-10-00
0-101-00	0 0-00	00-10-00	0-101-00	0 01-00
		0-0-00		
		0 0-00		
	and the second s	00-10-00	and the second data and the se	and the second strength and th
		0-0-00		
		0-10-00		
		0-0-00		
		0-0-00		the second se
		0-0-00		
0 01-00	0-0-00	0-0-00	0-101-00	0-10-00

70 - 6,000 Gallon Transport Trailers and 28,200 Tons of Clean Aggregate





# This Street Paved With Environmentally Friendly Warm Mix Asphalt











Many different technologies Additives such as waxes and zeolites Emulsions and water foaming processes Costs differ; some higher, some lower End-result: to lower mix temperatures from 300 oF  $\rightarrow$  ~ 250 oF (or lower) Less energy demand / fuel consumption Less emissions: plant and field Quantifying energy and emissions ~ 15% less fuel consumption ~ 20% less CO2 emissions Lower NOx, particulate, other emissions States, Producers, Contractors, FHWA all interested TRB funding @ ~ \$2MM; performance/ emissions





# **ASPHALT:**

the environmentally sustainable pavement **Porous pavements manage stormwater OGFCs are safe and quiet Reflective / OGFC / Porous can mitigate UHI** Remember: UHI doesn't cause Global Warming Great pavement to help with LEED certification Additional credits are possible Asphalt pymts accept recycled goods / are recycled (RAP) HMA pavements are environmentally preferred Less energy to construct, low carbon footprint, speed of construction, no emissions like dioxins Warm Mix lowers energy consumption & emissions RAP can offset the entire annual HMA GHG emissions







# Getting "credit" for energy / GHG reductions: LEED / cap-and-trade

"it ain't easy being green!"



# ASPHALT The Sustainable Pavement



**ENERGY & RECYCLING** 



PERFORMANCE



WATER QUALITY

#### **CLEAN AIR & COOL CITIES**

Asphalt is the sustainable material for constructing pavements.

From the production of the paving material, to the placement of the pavement on the road, to rehabilitation, through recycling, asphalt pavements minimize impact on the environment. Low consumption of energy for production and construction,

www.pavegreen.com

